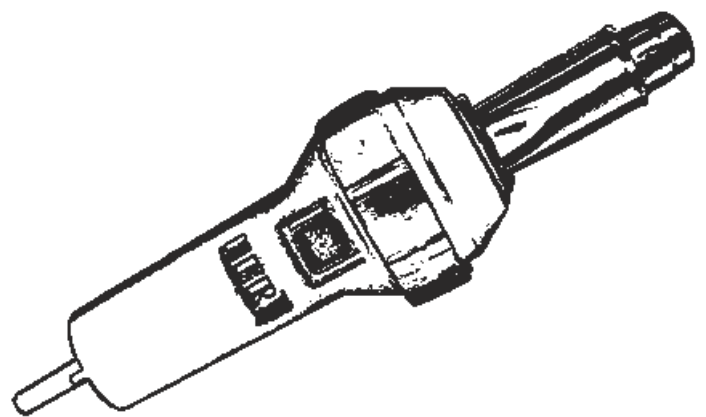


## Apparatus construction



## Rion



## Rion Digital



### Rion 120 Volt

Order No. 6600011 – push-fit  
Order No. 6600044 – thread M10  
Order No. 6600066 – thread M14

### Rion 230 Volt

Order No. 6600075 - push-fit  
Order No. 6600030 – thread M10  
Order No. 6600029 – thread M14

### Rion Digital 120 Volt

Order No. 6600084 - push-fit  
Order No. 6600068 – thread M10  
Order No. 6600085 – thread M14

### Rion Digital 230 Volt

Order No. 6600070 - push-fit  
Order No. 6600071 – thread M10  
Order No. 6600072 – thread M14

### Technical Data Rion / Rion Digital:

|                     |       |                          |
|---------------------|-------|--------------------------|
| Voltage             | V     | 120 or 230               |
| Frequency           | Hz    | 50/60                    |
| Power               | W     | 1,600                    |
| Temperature         | °C    | 20-650                   |
| Air Flow            | l/min | 250                      |
| Pressure Stat.      | Pa    | approx. 3,000            |
| Noise               | dB    | 64                       |
| Dimensions          | mm    | d. 100x340, handle       |
| Weight              | kg    | 1.3 with cable           |
| Conformity Marking  |       | CE                       |
| Protection Class II |       | <input type="checkbox"/> |

- ideal price-performance ratio
- stepless adjustable temperature
- fatigue-proof welding due to ergonomic form of the handle
- service-friendly
- highest quality
- huge range of accessories
- digital display of welding temperature (Rion Digital only)
- electronically controlled, constant welding temperature(Rion Digital only)

The hand-held device for welding thermoplastics for those working with liner sheets, tarpaulins, plastics or laying floors etc.

## Eron



### Ideal for:

- shrinking
- drying
- soldering
- heating
- activating
- bending

Stepless temperature adjustment up to 650°C.

High-performance with ergonomic handle, for the widest variety of applications, and extensive range of accessories such as nozzles, reflectors, etc.

2700 Watt / 120 Volt  
**Order No. 6600034**

3400 Watt / 230 Volt  
**Order No. 6600004**

### Technical Data Eron:

|                     |       |                          |
|---------------------|-------|--------------------------|
| Voltage             | V     | 230 / 120                |
| Frequency           | Hz    | 50/60                    |
| Power               | W     | 3400 / 2700              |
| Temperature         | °C    | 20-650                   |
| Air Flow            | l/min | approx. 500              |
| Pressure Stat.      | Pa    | approx. 3,000            |
| Noise               | dB    | 64                       |
| Dimensions          | mm    | d. 94x320, handle 64     |
| Weight              | kg    | 1.5 with cable           |
| Conformity Marking  |       | CE                       |
| Protection Class II |       | <input type="checkbox"/> |

### WELDON

Hot air welding tool  
Small – Handy - Precise



The small and handy welding gun for welding of thermoplastic materials for plastic fabricators. Air supply with external compressor (DT 4.8) or compressed air.

- digital read out of set and actual temperature
- stepless adjustment of electronic controlled temperature
- fatigue-proof welding thanks to ergonomic handle, rotating and flexible air hose
- cooled heater tube
- nozzle position 360° adjustable
- available with 3m or 8m air-hose
- large accessories range

#### Technical Data

|                   |  |
|-------------------|--|
| Voltage           | 230/120 V  |
| Frequency         | 50/60 Hz   |
| Power consumption | 1000/600 W                                       |
| Temperature       | 20–600 °C  |
| Air flow          | min. 40 l/min                                    |
| Pressure          | max. 1 bar                                       |
| Size              | 295 x 62 mm                                      |
| Weight            | 0,75 kg with 3 m cord, air hose and Y-connection |
| Markings          | CE   |



#### Order-No.:

6600091 120 V 3m hose, thread M14  
6600090 230 V 3m hose, thread M14  
6600110 230 V 8m hose, thread M14

5114783 thread inlet M10



**Maron Hand Welding Torch**

- temperature electronically controllable
- external air supply
- for push-fit or screw-on nozzles

**Order No.**

6101291 – 120 Volt push-fit  
 6600079 – 120 Volt thread M10  
 6600078 – 120 Volt thread M14

6101281 – 230 Volt push-fit  
 6600051 – 230 Volt thread M10  
 6101282 – 230 Volt thread M14

**Technical Data Maron / Soron:**

|                     |    | <b>Maron</b>                   | <b>Soron</b>             |
|---------------------|----|--------------------------------|--------------------------|
| Voltage             | V  | 120 / 230                      | 120 / 230                |
| Frequency           | Hz | 50 - 60                        | 50 - 60                  |
| Output              | W  | 1600                           | 100                      |
| Temperature         | °C | 650                            | -                        |
| Weight              | kg | 1.2                            | 1.2                      |
|                     |    | with 3m cable /<br>3m air hose | with 3m cable            |
| Dimensions          | mm | 280 x 57,<br>handle Ø 47       | 250 x 95<br>handle Ø 64  |
| Conformity Marking  |    | CE                             | CE                       |
| Protection Class II |    | <input type="checkbox"/>       | <input type="checkbox"/> |



**Maron hand welding torch connected to Soron blower**

**Order No.**

6101447 – push-fit nozzles 120 Volt  
 6600073 – thread M10 120 Volt  
 6600074 – thread M14 120 Volt

6101441 – push-fit nozzles 230 Volt  
 6600046 – thread M10 230 Volt  
 6108870 – thread M14 230 Volt



**Soron blower**

- light and compact
- air supply for hand welding devices

**Order No.**

6600026 – 230 Volt  
 6600027 – 120 Volt

Because pressurised air often contains impurities (water, oil or dust), we recommend that you use the assembly compressor type DT4.8, N80 or N200 developed especially for supplying air, with the hot air welding gun.

### DT4.8 – Assembly Compressor

- for 1-2 welding guns
- 0.6 bar; up to 2 x 60 l/min
- 2 plug sockets
- slight operating noise and weight (9.5 kg)
- optionally with air flow measuring device



#### Order No.

**5400262 – without air flow measurer**

**5400263 – with air flow measurer**

### N80 - Assembly Compressor

Air-supplier for one hand-welding tool.

Order-Nr.: 5400265  
 Voltage: 230 Volt  
 Power: 86 Watt  
 Frequency: 50 Hz  
 Air volume: 80 l/min  
 Comes with: Handle  
 1 connector for air-hose  
 1 plug



### N200 - Assembly Compressor

Air-supplier for two hand-welding tools.

Order-Nr.: 5400266  
 Voltage: 230 Volt  
 Power: 215 Watt  
 Frequency: 50 Hz  
 Air volume: 200 l/min  
 Comes with: Handle  
 2 connectors for air-hose  
 2 plugs



- very low operating noise
- very small measurements
- secure air supply, no air-flow measur needed



Special nozzle Ø 3mm for highly fluorinated plastics with thread M14 (e.g. PFA, ECTFE)  
Order No. 5201017



Tube nozzle, Ø 5mm, can be pushed onto the Rion device  
Order No. 5100303



Tacking nozzle with thread M14  
Order No. 5106988



Strip welding nozzle 8mm, can be pushed onto tube nozzle 5mm  
Order No. 5107137



Tube nozzle Ø 5mm with thread M14  
Order No. 5105622



Tacking nozzle wedge long, can be pushed onto tube nozzle Ø 5mm  
Order No. 5106996



Quick welding nozzle round M14 with tacking jaw  
Ø 3mm Order No. 5113666  
Ø 4mm Order No. 5113399  
Ø 5mm Order No. 5113873



Tacking nozzle wedge short, can be pushed onto tube nozzle Ø 5mm  
Order No. 106.996



Quick welding nozzle round thread M14 without tacking jaw  
Ø 3mm Order No. 5113876  
Ø 4mm Order No. 5113874  
Ø 5mm Order No. 5113875



Quick welding nozzle, can be pushed onto tube nozzle Ø 5mm  
▼ 5.7 x 3.7 mm, order no. 5106992  
▼ 7 x 5 mm, order no. 5106993



Quick welding nozzle profile thread M14 with tacking jaw  
▼ 5.7 x 3.7mm Order No. 5113670  
▼ 7 x 5 mm Order No. 5113671



Quick welding nozzle, can be pushed onto tube nozzle Ø 5mm  
Ø 3mm Order No. 5106989  
Ø 4mm Order No. 5106990  
Ø 5mm Order No. 5106991



Quick welding nozzle profile thread M14 without tacking jaw  
▼ 5.7 x 3.7mm Order No. 5113877  
▼ 7 x 5 mm Order No. 5106986



Wide slot nozzle 70 x 10mm can be pushed onto Eron device  
Order No. 5107258



Adapter with thread M10 or M14 on Rion device  
Order No. 5201013 (thread M10)  
Order No. 5201014 (thread M14)



Wide slot nozzle 150 x 12mm can be pushed onto Eron device  
Order No. 5107270



Adapter angle for quick welding nozzle 25° angle M14  
Order No. 5201020



Adapter angle for quick welding nozzle 40° angle M14  
Order No. 5201021



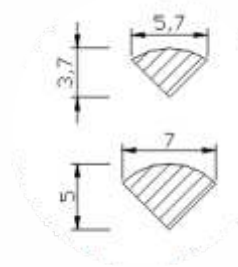
Tacking nozzle with thread M10  
Order No. 5410187 HD



Test bundle profile welding rods  
Order No. 5107036



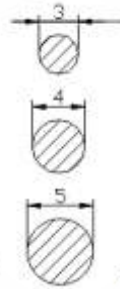
Round nozzle for air Ø 4mm  
with thread M10  
Order No. 5410186 RD4



Profile welding rod continuous made of PVC-U (grey, red), PVC-P (transparent), HD-PE (black, white, natural), PE-LD (black), PP (beige, natural, white, black, blue), ABS (white, black), PP/EPDM (black), PA6, PC, Xenoy, PS, PET-G



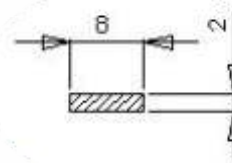
Tube nozzle Ø 5mm with thread M10  
Order No. 5419379



Round rod continuous 3, 4 and 5mm made of PVC-U (grey), PE-HD (black), PE-LD (black), PP (beige, natural, blue), HD-PE Dowlex (black), PPS, PVC-P



Quick welding nozzle for round rod with thread M10  
Ø 3mm Order No. 5410175 SSD3  
Ø 4mm Order No. 5410176 SSD4  
Ø 5mm Order No. 5410177 SSD5



Welding strip 8mm, HD-PE (white), PA (black), PP (beige), XENYOY (black), PP-EPDM, ABS

**For extensive range of welding rods see page 11.**



Quick welding nozzle with tacking nose with thread M10  
Ø 3mm Order No. 5410173 SSD/HD3  
Ø 4mm Order No. 5410174 SSD/HD4  
Ø 5mm Order No. 5410181 SSD/HD5



Brass brush for quick welding nozzle  
Order No. 5201300

Special tools for the preparation and finishing of plastic boards and welded joints.



Scrapper Curved  
Order No.: 5200141



Welding-seam Plane  
Order No.: 5200146



Scrapper  
Order No.: 5106967



Scrapper - Three-Edged  
Order No.: 5201440



Scrapper Short, 100mm  
Order No.: 5200142



Scrapper - Two-Edged  
Order No.: 5201470



Scrapper Long, 200m  
Order No.: 5200143



Scrapper Two-Handled  
Order No.: 5200140



**Air Flow Measurer**

- ensures constant flow of air
- up to 80 l/min with a primary pressure of 1 bar
- for welding guns

Order No. 5200014



Handle with Clamp,  
pistol-shaped for Rion / Rion Digital

Order No.: 5200148





### Welding Rod Roll Unwinder Single

The apparatus takes a reel of welding rod weighing up to 3 kg; very well-suited to transportation.

**Order No. 5118190**



### Welding Rod Roll Unwinder Double

The apparatus takes two reels of welding rod, each weighing up to 3 kg; very well-suited to transportation.

**Order No. 5118188**



### Universal Equipment Rack for Hand Equipment

**Order No. 5107348**



### Digital Thermometer

For the temperature of the hot gas and the temperature of the filler material; required according to DVS guideline 2207-4.

**Order No. 5200200**

#### Accessories:

Penetrating Sensor  
(1.5 mm; length 130 mm)  
**Order No.: 5200199**

Surface Sensor  
**Order No.: 5200202**



### Thermal Measuring Station

- safe method for accurate and reproducible temperature measurement
- exact checking in accordance with DVS 2207-3
- scope of supply: measuring stands, air sensors, arrestor pins for 3, 4 and 5 mm nozzle

**Order No. 5200173**

#### Technical Data GTM 1100

|                           |                |
|---------------------------|----------------|
| <b>Measuring Range</b>    | -50 to 1,150°C |
| <b>Measuring Accuracy</b> | 1°C            |
| <b>Display</b>            | 13mm-high LCD  |
| <b>Current Supply</b>     | 9 Volt         |
| <b>Weight</b>             | Approx. 200g   |



**Welding Seam Milling Machine**

With the welding seam milling machine, remaining welding seams are removed without damaging the base material.

Technical Data:  
 Milling Width: 35mm  
 Milling Depth: 6mm  
 Drive Power: 900W  
 Weight: approx. 3kg

**Order No. K01405**

**Spark Tester Apparatus PST100**

- Fast and safe density testing of welding seams, containers or manufactured coatings
- Non-contact spark generation
- Maintenance free
- Integrated stabilisation switch
- Independent operation in case of mains voltage fluctuations

**Order No.:**  
 5200228 Spark testing devise with bar electrode  
 5200229 Spark testing devise as complete set in a case

|                  |     |               |
|------------------|-----|---------------|
|                  |     | <b>PST100</b> |
| Voltage          | V   | 230           |
| Frequency        | Hz  | 50 – 60       |
| Power            | W   | 30            |
| Output Voltage   | KV  | 5 – 55        |
| Output Frequency | KHz | 100           |
| Weight           | kg  | 1,0           |
| Marking          |     | CE            |



This list provides an overview on our available welding wire.

| Art.-No. | Designation                 | Colour      | Shape       | Dimensions   | Sales unit | Art.-No. | Designation                 | Colour      | Shape       | Dimensions   | Sales unit    |
|----------|-----------------------------|-------------|-------------|--------------|------------|----------|-----------------------------|-------------|-------------|--------------|---------------|
| 5200444M | ABS sealing strip           | black       | Band        | 8 x 2 mm     | Rods 1kg   | 5104290  | PP welding wire             | black       | Profile - B | 7 x 5 mm     | Ring 5kg      |
| 5107027  | ABS sealing strip           | white       | Band        | 8 x 2 mm     | Rods 1kg   | 5200460  | PP welding wire             | beige       | Round       | 3 mm         | Ring 3kg      |
| 5104295  | ABS welding wire            | white       | Profile - A | 5.7 x 3.8 mm | Ring 3kg   | 5200399  | PP welding wire             | blue        | Round       | 3 mm         | Ring 3kg      |
| 5113587  | ABS welding wire            | black       | Profile - A | 5.7 x 3.8 mm | Ring 3kg   | 5200400  | PP welding wire             | blue        | Round       | 4 mm         | Ring 3kg      |
| 5113587M | ABS welding rods            | black       | Profile - A | 5.7 x 3.8 mm | Rods 1kg   | 5200403  | PP welding wire             | natural     | Round       | 3 mm         | Ring 3kg      |
| 5200446M | ABS welding rods            | natural     | Round       | 3 mm         | Rods 1kg   | 5200404  | PP welding wire             | natural     | Round       | 4 mm         | Ring 3kg      |
| 5200445M | ABS welding rods            | black       | Round       | 3 mm         | Rods 1kg   | 5200408  | PP welding wire             | natural     | Round       | 5 mm         | Ring 3kg      |
| 5200472M | ABS welding rods            | black       | Round       | 8 mm         | Rods 1kg   | 5104301  | PP welding wire             | black       | Profile - A | 5.7 x 3.8 mm | Ring 3kg      |
| 5104295M | ABS welding rods            | white       | Profile - A | 5.7 x 3.8 mm | Rods 1kg   | 5200461  | PP welding wire             | beige       | Round       | 4 mm         | Ring 3kg      |
| 5200471M | ABS welding rods            | black       | Profile - B | 7 x 5 mm     | Rods 1kg   | 5200402  | PP welding wire             | beige       | Round       | 5 mm         | Ring 3kg      |
| 5200447M | HD - PE sealing strip       | black       | Band        | 8 x 2 mm     | Rods 1kg   | 5104312M | PP welding rods             | natural     | Profile - A | 5.7 x 3.8 mm | Rods 1kg      |
| 5106650M | HD - PE sealing strip       | white       | Band        | 8 x 2 mm     | Rods 1kg   | 5104301M | PP welding rods             | black       | Profile - A | 5.7 x 3.8 mm | Rods 1kg      |
| 5104294  | HD - PE welding wire        | white       | Profile - A | 5.7 x 3.8 mm | Ring 3kg   | 5200439M | PP welding rods             | grey        | Profile - A | 5.7 x 3.8 mm | Rods 1kg      |
| 5104283  | HD - PE welding wire        | black       | Profile - A | 5.7 x 3.8 mm | Ring 3kg   | 5200466M | PP welding rods             | beige       | Round       | 4 mm         | Rods 1kg      |
| 5104299  | HD - PE welding wire        | white       | Profile - B | 7 x 5 mm     | Ring 5kg   | 5200467M | PP welding rods             | beige       | Round       | 5 mm         | Rods 1kg      |
| 5104284  | HD - PE welding wire        | black       | Profile - B | 7 x 5 mm     | Ring 5kg   | 5200465M | PP welding rods             | beige       | Round       | 3 mm         | Rods 1kg      |
| 5200425  | HD - PE welding wire        | natural     | Round       | 3 mm         | Ring 3kg   | 5200403M | PP welding rods             | natural     | Round       | 3 mm         | Rods 1kg      |
| 5200431  | HD - PE welding wire        | black       | Round       | 3 mm         | Ring 3kg   | 5200440M | PP welding rods             | black       | Round       | 3 mm         | Rods 1kg      |
| 5200410  | HD - PE welding wire        | blue        | Round       | 4 mm         | Ring 3kg   | 5200443M | PP/EPDM sealing strip       | black       | Band        | 8 x 2 mm     | Rods 1kg      |
| 5200405  | HD - PE welding wire        | green       | Round       | 4 mm         | Ring 3kg   | 5104315M | PP/EPDM welding rods        | black       | Profile - A | 5.7 x 3.8 mm | Rods 1kg      |
| 5200426  | HD - PE welding wire        | natural     | Round       | 4 mm         | Ring 3kg   | 5106642  | PPS welding wire            | grey        | Profile - A | 5.7 x 3.8 mm | Ring 3kg      |
| 5200432  | HD - PE welding wire        | black       | Round       | 4 mm         | Ring 3kg   | 5106643  | PPS welding wire            | grey        | Round       | 3 mm         | Ring 3kg      |
| 5200433  | HD - PE welding wire Dowlex | black       | Round       | 4 mm         | Ring 3kg   | 5200463  | PPS welding wire            | white       | Round       | 3 mm         | Ring 3kg      |
| 5200434  | HD - PE welding wire        | white       | Round       | 4 mm         | Ring 3kg   | 5104309M | PS welding rods             | natural     | Profile - A | 5.7 x 3.8 mm | Rods 1kg      |
| 5200401  | HD - PE welding wire        | black       | Round       | 5 mm         | Ring 3kg   | 5200453  | PVC - P (soft) welding wire | grey        | Profile - A | 5.7 x 3.8 mm | Ring 3kg      |
| 5200435  | HD - PE welding wire Dowlex | black       | Round       | 5 mm         | Ring 3kg   | 5200452  | PVC - P (soft) welding wire | black       | Profile - A | 5.7 x 3.8 mm | Ring 3kg      |
| 5104283M | HD - PE welding rods        | black       | Profile - A | 5.7 x 3.8 mm | Rods 1kg   | 5104302  | PVC - P (soft) welding wire | transparent | Profile - A | 5.7 x 3.8 mm | Ring 3kg      |
| 5104294M | HD - PE welding rods        | white       | Profile - A | 5.7 x 3.8 mm | Rods 1kg   | 5200455  | PVC - P (soft) welding wire | grey        | Profile - B | 7 x 5 mm     | Ring 5kg      |
| 5200428M | HD - PE welding rods        | black       | Round       | 4 mm         | Rods 1kg   | 5200454  | PVC - P (soft) welding wire | black       | Profile - B | 7 x 5 mm     | Ring 5kg      |
| 5104284M | HD - PE welding rods        | black       | Profile - B | 7 x 5 mm     | Rods 1kg   | 5200459  | PVC - P (soft) welding wire | grey        | Round       | 4 mm         | Ring 3kg      |
| 5200427M | HD - PE welding rods        | black       | Round       | 3 mm         | Rods 1kg   | 5200458  | PVC - P (soft) welding wire | black       | Round       | 4 mm         | Ring 3kg      |
| 5200437  | LD - PE welding wire        | black       | Round       | 3 mm         | Ring 3kg   | 5104310  | PVC - U (hard) welding wire | red         | Profile - A | 5.7 x 3.8 mm | Ring 3kg      |
| 5200438  | LD - PE welding wire        | black       | Round       | 4 mm         | Ring 3kg   | 5104296  | PVC - U (hard) welding wire | transparent | Profile - A | 5.7 x 3.8 mm | Ring 3kg      |
| 5104300  | LD - PE welding wire        | black       | Profile - A | 5.7 x 3.8 mm | Ring 3kg   | 5200464  | PVC - U (hard) welding wire | white       | Round       | 3 mm         | Ring 3kg      |
| 5200456M | LD - PE welding rods        | natural     | Profile - A | 5.7 x 3.8 mm | Rods 1kg   | 5104278  | PVC - U (hard) welding wire | grey        | Profile - A | 5.7 x 3.8 mm | Ring 3kg      |
| 5104300M | LD - PE welding rods        | black       | Profile - A | 5.7 x 3.8 mm | Rods 1kg   | 5200406  | PVC - U (hard) welding wire | grey        | Round       | 3 mm         | Ring 3kg      |
| 5104306  | PA sealing strip            | black       | Band        | 8 x 2 mm     | Rods 1kg   | 5200407  | PVC - U (hard) welding wire | grey        | Round       | 4 mm         | Ring 3kg      |
| 5104297M | PA welding rods             | black       | Profile - A | 5.7 x 3.8 mm | Rods 1kg   | 5104279  | PVC - U (hard) welding wire | grey        | Profile - B | 7 x 5 mm     | Ring 5kg      |
| 5104298M | PC welding rods             | transparent | Profile - A | 5.7 x 3.8 mm | Rods 1kg   | 5104278M | PVC - U (hard) welding rods | grey        | Profile - A | 5.7 x 3.8 mm | Rods 1kg      |
| 5104307M | PET - G welding rods        | transparent | Profile - A | 5.7 x 3.8 mm | Rods 1kg   | 5104296M | PVC - U (hard) welding rods | transparent | Profile - A | 5.7 x 3.8 mm | Rods 1kg      |
| 5104303M | POM welding rods            | natural     | Band        | 4 x 2 mm     | 250 g      | 5200457M | PVC - U (hard) welding rods | transparent | Profile - B | 7 x 5 mm     | Rods 1kg      |
| 5107033  | PP sealing strip            | beige       | Band        | 8 x 2 mm     | Rods 1kg   | 5200470M | PVC - U (hard) welding rods | grey        | Round       | 4 mm         | Rods 1kg      |
| 5200442M | PP sealing strip            | grey        | Band        | 8 x 2 mm     | Rods 1kg   | 5200451M | PVC - U (hard) welding rods | grey        | Round       | 5 mm         | Rods 1kg      |
| 5107034  | PP sealing strip            | natural     | Band        | 8 x 2 mm     | Rods 1kg   | 5200462M | PVC - U (hard) welding rods | grey        | Round       | 3 mm         | Rods 1kg      |
| 5200441M | PP sealing strip            | black       | Band        | 8 x 2 mm     | Rods 1kg   | 5200448M | PVC - U (hard) welding rods | transparent | Round       | 3 mm         | Rods 1kg      |
| 5200397  | PP welding wire             | blue        | Profile - A | 5.7 x 3.8 mm | Ring 3kg   | 5200449M | PVC - U (hard) welding rods | transparent | Round       | 4 mm         | Rods 1kg      |
| 5104312  | PP welding wire             | natural     | Profile - A | 5.7 x 3.8 mm | Ring 3kg   | 5200450M | PVC - U (hard) welding rods | transparent | Round       | 5 mm         | Rods 1kg      |
| 5104305  | PP welding wire             | white       | Profile - A | 5.7 x 3.8 mm | Ring 3kg   | 5104279M | PVC - U (hard) welding rods | grey        | Profile - B | 7 x 5 mm     | Rods 1kg      |
| 5104287  | PP welding wire             | beige       | Profile - A | 5.7 x 3.8 mm | Ring 3kg   | 5106648  | PVC-customsseals            |             |             |              | 250 m         |
| 5104288  | PP welding wire             | beige       | Profile - B | 7 x 5 mm     | Ring 5kg   | 5106654  | XENOY sealing strip         | black       | Strip       | 8 x 2 mm     | Rods 1kg      |
| 5200398  | PP welding wire             | blue        | Profile - B | 7 x 5 mm     | Ring 5kg   | 5104311M | XENOY welding wire          | black       | Profile - A | 5.7 x 3.8 mm | Rods 1kg      |
| 5104289  | PP welding wire             | natural     | Profile - B | 7 x 5 mm     | Ring 5kg   | 5107036  | Test bundles                |             |             |              | approx. 270 g |

**Additional welding wire on request.**



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